Rieke® FlexSpout Closing Instructions

Manual, Hand-Operated Crimping Tool

Step 1--Place the pail on a flat surface. Using a screwdriver, pry off the dust cover.

Step 2--Place the Rieke® FlexSpout in the opening on the top of the pail.

Step 3--The FS-600 Rieke® Hand Crimping Tool is used to crimp the FlexSpout to the opening. Place the crimping tool evenly over the fitting on the pail.

Step 4--In the resting position, the handles of the crimping tool should be approximately 45° to the top of the pail.

Step 5--Grip the handles of the crimping tool with your hands. Apply even downward pressure until the handles are parallel to the top of the pail in order to properly crimp the fitting.
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**Note:** It is important that the closing tool is resting *evenly* on the FlexSpout when applying the downward pressure; if the tool is *cocked* or *tilted* when crimping the fitting, an improper seal can result which might cause leakage of the contents of the pail.

*Step 7*—Check the crimp of the Rieke® FlexSpout fitting using the **G-101 go / no go gauge**. As the gauge is moved over the fitting, the edge must be able to pass by the side of crimp.

**Note:** Contact Rieke® Corporation, or your Cleveland Steel Container Regional Sales Manager, to obtain this gauge.

**Step 6**—Visually inspect the crimped FlexSpout. The crimp should be uniform and consistent around the entire circumference of the retainer ring of the fitting.

CLEVELAND STEEL CONTAINER PROPRIETARY INFORMATION