

CONSOLIDATED CONTAINER COMPANY, LLC

CLOSING INSTRUCTIONS FOR IBC

2008 Update

Consolidated Container Company is providing you with UN rated containers and in compliance with 49 CFR 178.2 (c), we are obliged to notify you as purchaser of these containers "of all requirements not met at the time of transfer, and of the type and dimensions of any closures, including gaskets, needed to satisfy performance test requirements".

Please note that, as delivered, the container closures are not tightened for shipment.

IBC manufacture	Item	Correct Torque	
Schuetz	6" and 9" Fill Port C ap 2" plug in 6" or 9" fill port	75 Ft. lbs 15 Ft. lbs	
Mauser	6" Solid Cap 6" Lid with 2" NPS Plug 6" Lid with 2" vented NPS Plug	70 Ft. lbs 70/20 Ft. Lbs. 70/20 Ft. Lbs.	
Grief	6" Closure Cap 6" Closure cap with 2" Plug	45 Ft. lbs 45/20 Ft. lbs.	
Clawson / IBC North America	6" Lid Plain (with 2" Plug)	40/30 Ft. Lbs.	



Clawson / IBC NA



Mauser/mamor



Schuetz



Greif SL7

Greif SL5



Greif SL7