

**GREIF CONTAINERS, INC.
BRADLEY PLANT
DOT REGISTRATION NUMBER – “GBC”**

**PLASTIC DRUM CLOSING STATEMENT
CFR 49 PART 178
178.2(c) (1) NOTIFICATION**

All plastic containers should be closed after filling and before transportation in accordance with the closing specifications stated below.

TIGHTHEAD Y-Rated

TORQUE SPECIFICATIONS FOR PLUG/GASKET COMBINATIONS

PLUG TYPE	GASKETS	PLUG TIGHTENING TORQUE	
		2" Dia. NPS	2" Dia. Buttress
Rieke: Trisure Plasti-plug: Polyethylene, Polypropylene, Copolymer	Buna, EPT, EPDM	20 ft. lbs.	20 ft. lbs.

TIGHTHEAD X-Rated

TORQUE SPECIFICATIONS FOR PLUG/GASKET COMBINATIONS

PLUG TYPE	GASKETS	PLUG TIGHTENING TORQUE	
		2" Dia. NPS	2" Dia. Buttress
Rieke: Trisure Plasti-plug: Polyethylene, Polypropylene, Copolymer	Buna, EPT, EPDM	20 ft. lbs.	20 ft. lbs.

FOR X-1.4 /250 X- RATED DRUMS MUST INSTALL METAL CAPSEALS

OPENHEAD S-Rated

SPECIFICATIONS FOR LOCKING RINGS

LOCKING RING	GASKET	SPECIAL INSTRUCTIONS
16 Gauge Lever Lock w/ overlap, 12 Gauge Bolt Ring w/ 4" x 5/8" bolt w/ 5/8" nut.	Flowed-in Polyurethane, EPDM	After closing lever lock ring, must install a handle retention tab. After closing bolt lock ring, tighten bolt so that ends of ring are 1/4" from contacting them selves.

- (a) Plugs on open head covers torqued at manufacturing facility to:
 (1) 2" NPS plug = 20 ft. lbs.
 (2) 1/4" plug = 3 ft. lbs.

Units Of Measure
Ft. lbs. = Torque in foot pounds