

CLOSURE NOTIFICATION

Product Type

P21

***** TIGHT HEAD CLOSURE NOTIFICATION *****

Pursuant to the requirements of the Department of Transportation in CFR 49 Part 178.2(c)(1), this is your notification of the closing method used for the containers sold to you. This method of closure should be used to ensure that your containers have been closed in the same manner as when they were initially tested.

Your product may adversely affect container materials, bung threads, or closing devices. Product compatibility with the container is the shipper's responsibility.

These instructions for closure are based upon the closure methods used to enable these containers to pass the United Nations test requirements as outlined by the UN marking on the package.

The closure recommendations do not take into account any hazards present at your facility, or the handling, filling or shipping of your product.

Any container used for packaging hazardous materials should be inspected before filling and shipment. Containers with obvious damage or deterioration should not be filled or shipped.

To Close:

1. Openings in tight head plastic drums **MUST BE FITTED** with poly plugs bearing NPS and/or buttress threads.
 2. Plugs must be fitted with gaskets appropriate to the plug size and design.
 3. Plugs must be placed into the appropriate openings and tightened to a torque level of 20 FT-LBS for 2" fittings, and 9 FT-LBS for 3/4" fittings.
 4. Drums closed in this manner have met the UN performance test requirements as specified in the container markings.
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