

SCHUETZ

packaging update

PACKAGING CLOSURE INFORMATION

CLOSURE SPECIFICATIONS FOR TIGHT HEAD DRUMS

PLUGS MUST BE TORQUED TO THE FOLLOWING

	250 and 150 kPa	100 kPa
2" NPT AND 2" BUTTRESS -	30 FT LBS	20 FT LBS
3/4" NPT -	9 FT LBS	9 FT LBS

note: Closures must have gaskets to seal

CLOSURE SPECIFICATIONS FOR OPEN HEAD DRUMS

CLOSE AND SECURE LID WITH LOCKING RING - ATTACH HOLDING PIN FOR HANDLE TO KEEP RING CLOSED.

PLUGS MUST BE TORQUED TO THE FOLLOWING :

2" NPT AND 2" BUTTRESS -	20 FT LBS
3/4" NPT -	9 FT LBS

note: closures must have gaskets to seal

CLOSURE SPECIFICATIONS FOR IBC'S

FILL PORT CAP AND VALVE MUST BE TORQUED TO THE FOLLOWING:

6" AND 9" FILL PORT CAP - 75 FT LBS

2" plug in 6" or 9" fill port cap must be torqued to 15 ft lbs. (Schuetz does not recommend that you remove this plug. Filling should be done through the 6" or 9" opening)

VALVE NUT - 55 FT LBS

note: caps, valves, and plugs must have gaskets to seal

Note: After filling and prior to transport, the shipper should check the tightness of closures to determine if the effects of heating, cooling or gasket relaxation have resulted in the need to tighten the closure.

* - Underline indicates the latest change to the instructions.