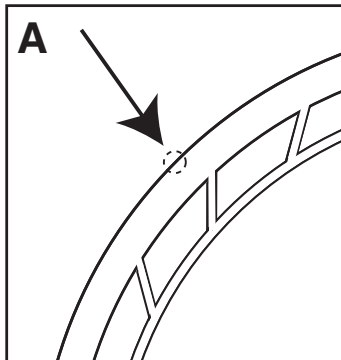


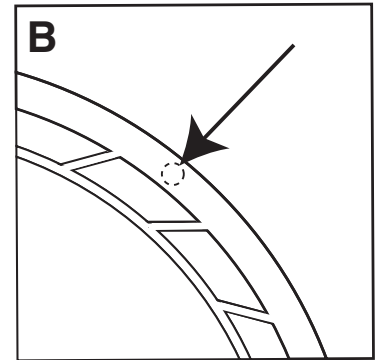
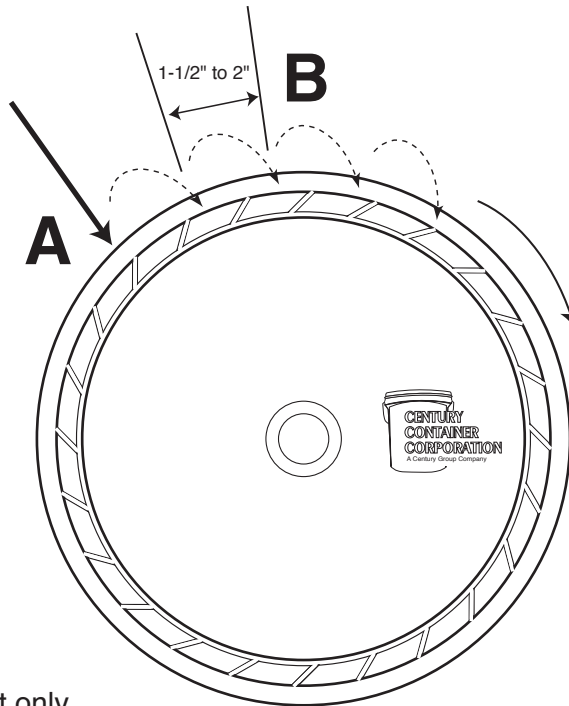


U.N. Lid Application

Cavity 5641



A
Make the initial strike against the top of the lid's outer edge.



B
Make subsequent strikes against the center of the outer ring of the lid.

MANUAL APPLICATION:

Use a 32 oz. rubber mallet only.

1. Position lid on top of pail. Using substantial force, strike the mallet against the top of the outer edge of the lid (see A above).
2. Continue all the way around the lid, striking along the center of the lid's outer ring every 1-1/2 to 2 inches (see B above). The lid will make an audible "snap" as it fastens to the pail. It may be necessary go around the circumference of the pail more than once to fasten the lid completely. When properly attached, the lid will appear level and uniform along its bottom edge.

AUTOMATED APPLICATION:

Use capper with burper to apply lid, under pressure of at least 125 PSI. Maintain pressure until lid is completely fastened. You will hear an audible "snap" as the lid fastens to the pail.



The far left photo shows the U.N. lid in the properly applied position. The photo at near left shows the lid improperly applied, as indicated by the uneven bottom edge of the lid.